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Metallurgical Laboratory

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Production Schedule at William E. Pratt Manufacturing Co., Joliet, Ill.

Approximately 100 extruded tubuloy rods, 70" - 80" long, are being machined, cut into N-slugs, and centerless ground at Pratt & Co. Nine rolled rods, 9' - 10' long from Foote, are to be machined and ground at some point in the program; all rods rolled at Joliet, June 1-4, will be shipped to Pratt & Co. for machining.

Initial production will be 150 slugs, 1.365" \pm 0.0005" diameter, 8' \pm .010" long, 1/16" radius on one end, file break on the other, to be delivered to L. E. Foster. Production of 150 slugs, 1.360" \pm 0.0005" diameter, 8' \pm 0.010" long, square ends, to be delivered to Gurinsky, will be next. Fifty slugs will then be finished for Foster, and remainder of extruded rods will be processed for Gurinsky and Yancy.

Seventy-five slugs for Foster should be shipped by Army truck on May 31; seventy-five for Foster and seventy-five for Gurinsky are due for shipment on June 3. Shipments of 150-150 slugs should be expected on every third day.

Roller rods from Foote will be finished into 1.365" diameter slugs and returned to him. Date of machining is uncertain.

Korean Pinto will be in charge of operations at Joliet.

TECHNICAL DIVISION
A. E. Greeninger, Section Chief

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JK
OC
None
Foster
Gurinsky
Yancy
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